

# Turnkey Comprehensive Condition Assessment

## for Boilers, Pressure Vessels, and Tanks





ARC Services (ARC) is a leader in the specialty welding, machining and heat treat services provider for the process and power industries. ARC delivers safe, quality, and affordable services to customers for short/long term piping and boiler component modifications and installations. With over 200 years of combined experience in the welding and machining field, ARC Services employs only the most skilled craftsmen and management teams to your projects.

Oil Patch NDT along with Prospec offers a wide range of services to our clients. Services provided include Total Inspection, Turnaround Staffing & Planning, On-Stream Corrosion Surveys and Non-Destructive Examination/Testing (NDE/NDT). Special services provided are Radiography through Conventional and Digital as well as Ultrasonic Flaw Detection through Shearwave, Guidedwave, Corrosion Mapping and Automated UT. With a combined experience of 20+ years and ongoing work within a multitude of industries, Oil Patch NDT exemplifies excellence in service and quality personnel. API, AWS CWI, and NACE Inspectors are tested and certified by exams on a national level. Prospec oversees all Vendor Management and Consulting Services. This integration of services provides clients with an easy to use comprehensive maintenance option for optimal asset life cycle, accurate servicing, and repairs.



#### Vision

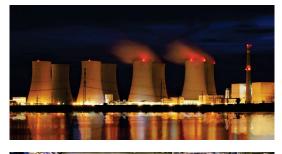
Provide our clients services that will increase asset life and profitability.



Safety, quality, and timeliness are our top priorities, allowing our customers to eliminate their risk.



Our mission is to provide our customers with superior asset management services that exceed our customers' expectations while maintaining the safety of personnel and plant equipment at competitive prices and in a timely manner.





### Why Turn-Key Condition Assessments

- Reduces Labor Needs
- NDE Based Assessments with Complete Engineering and Execution.
- Can Be Utilized on Most ASME NR, RStamp, and API Code Repairs
- Reduces Unplanned Outages and Costly
  Downtime
- Reduces Risks and Improves Plant and Community Safety
- Streamlines the Client's Procurement Process



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#### **Welding Services**

- Manual
- Orbital / Machine
- Exotic Materials
- Closure Welds
- Boilers
- Pressure Vessels
- Inspection Services
- Testing Facilities
- Welding Procedures

#### Field Machining

- Beveling
- Pipe Cutting
- · Milling & Drilling
- Flange Facing
- Valve ID Repair
- Custom Design
- Line Boring
- Stud Removal
- Window Cutting

#### **Heat Treatment**

- · Pre-heat Treatment
- Post Weld Heat Treatment
- Experienced technicians in both resistance and induction heating











### NDE, Inspection, and Consulting

#### Non-Destructive Examination

- RT (Radiography)-Film and computed (Iridium, Selenium, Cobalt)
- UT (Ultrasound)-Flaw Detection (Manual, Semi-Automated, Automated) PAUT, Shear Wave
- UT (Ultrasound)-Corrosion Mapping (Manual, Automated)
- ET (Eddy Current)-Surface, Tubular, Pulsed Thru-insulation (CUI)
- GW (Guided Wave)-Magnostrictive System (MsS)
- MT (Magnetic Particle)
- PT (Liquid Penetrant)
- VT (Visual Inspection)
- HD- King Brinell, Rockwell, Newage Pin Brinell, Telebrineller, and Equotip GUL-Guided Wave

#### **Inspection Services**

- API 510, 570 & 653 Inspections
- NACE Certified Coating Inspections (All Industries)
- AWS Certified Welding Inspections
- Third Party Inspections / Vender Surveillance
- PMI- Positive Material Identification (carbon & alloy)

#### Certifications

- ISO 9001:2008, Certified by SAI Global, certificate
- Recognized External Specialist by ABS Certificate #17-HS3360617-A

#### **Consulting Services / Vendor Management**

- Protective Coatings Specialist (SSPC-PCS)
- Quality Audits / Consulting (ASQ-CQA)
- Training (ASNT Level III-MT, PT, RT, UT & VT)
- Welding Procedure Development & Testing
- Documentation controls & Final Report Packages

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